



Alignment system for all important steps of machine installation.

**Shaft Alignment** 

**XT**660









## HIGHLIGHTS

#### **MAXIMUM FLEXIBILITY**



#### ALL XT PROGRAMS IN ONE FREE APP

All XT measurement programs included in one straightforward application available for free.



#### **DISPLAY DATA ON MULTIPLE PLATFORMS**

Functionality for iOS, Android and Easy-Laser® XT display units.



#### **NO LOCK-INS**

Buy with or without the new user-friendly Easy-Laser® display unit.



#### **MAXIMUM FLEXIBILITY**

Combine several measuring units with the display unit of your choice, or use different display units with one set of measuring units.

No license hassle!



#### **RUGGED DESIGN**

The XT products are rugged, rated both IP66 and IP67 water and dust proof. For superior durability in harsh environments.



#### **LONG OPERATING TIMES**

The long operating times of up to 16 hours for the Display unit and 24 hours for the Measuring units means you will now be able to take on and finish the toughest jobs.



#### SEND THE REPORTS

Share the reports via email. Possible on all platforms.

**XT**660

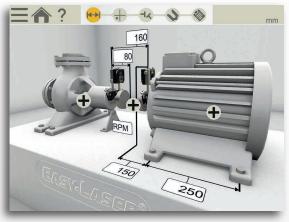
## THIS IS EASY ALIGNMENT

#### HORIZONTAL PROGRAM

The user interface is intuitive and guides you through the measurement process. It is animated and zooms in to the relevant element for each step. You can save the measurements of a machine for *As found* and *As left* in the same file.



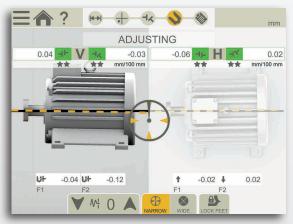
The interactive workflow indicator lets you easily jump to any part in the measurement process.



1. Enter dimensions



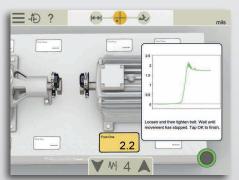
2. Measure (Five methods available, explained to the right)



- 3. View result, As found
- 4. Adjust



5. View report as it will look



Soft Foot check on both machines



Tolerance check (pre-set or custom)



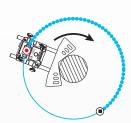
Quality check view for measurements

#### **MEASUREMENT METHODS**

Measuring points

Start recording

Stop recording



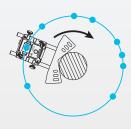
#### **CONTINUOUS SWEEP**

Automatic recording of measurement values during continuous sweeping of the shaft. Hundreds of points are registered. You can start anywhere on the turn. Quality check of measurement is provided (see example down left).



#### **UNCOUPLED SWEEP**

Rotate one shaft/unit at a time to pass with the beam over the other (stationary). Repeat alternately until enough measurement points are recorded. You can start and stop anywhere on the turn



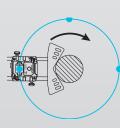
#### **MULTI POINT**

Multi point is basically the same as EasyTurn™, but instead you can record multiple points on the sector rotated. This will provide an optimized calculation basis. Perfect for e.g. turbine and sliding bearing applications.



#### **EASYTURN**

The EasyTurn™ function allows you to begin the measurement process from anywhere on the turn. You can turn the shaft to any three positions with as little as 20° between each position to register the measurement values. An easier-to-use version of the three-point method (see 9–12–3).



#### 9-12-3

Measurement points are recorded at fixed points 9, 12 and 3 o'clock. This is the classic three-point method which can be used in most cases.

# **SMART FUNCTIONS**



#### THERMAL GROWTH

Automatically compensate for thermal expansion of the machines.



#### **SWAP VIEW**

Understand adjustment directions more intuitively.



#### **CONTINUE SESSION**

Your latest measurement is always available, automatically saved.



#### **TEMPLATES**

Save measurement files as templates, with machine data and settings, to quickly start measurements.



#### **MEASUREMENT VALUE FILTER**

Improve readings when measuring conditions are poor.



#### **MULTIPLE SETS OF FEET**

Align machines with more than two pairs of feet.



#### **LOCKED FEET**

Lock any pair of feet on the machine. Used when aligning base-bound or bolt-bound machines.



#### WIDE LIVE ADJUSTMENT

Adjust with live values using expanded sensor position ranges in the H and V position



#### SELECT MACHINE IMAGE

Choose from different 3D machines to portray your machinery on either side of coupling.



#### **SELECT COUPLING TYPE**

Choose method depending on coupling type: short flex, spacer shaft.



#### **BUILT-IN HELP**

The app includes a searchable *Users Manual* which opens the relevant chapter depending where in the process you are. This makes it quick and easy to find the answer to your user questions.



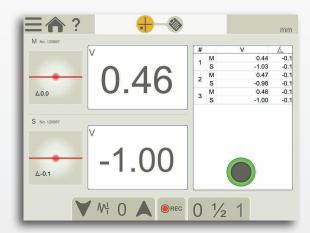
## **MORE POSSIBILITIES**



#### VERTICAL/FLANGE MOUNTED MACHINES



For measurement and alignment of vertically and flange mounted machines. Handles machines with 4, 6, 8 and 10 bolts.



#### **VALUES – DIGITAL DIAL INDICATOR**

With the Values program you measure as V 0.00 with dial gauges, but with laser precision H 0.00 and the possibility to document the measurement result. Automatic recording pos-

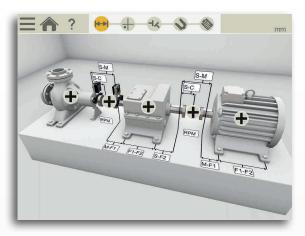
sible (set the interval and duration). You can make individual notes for each measurement point.

#### CHECK BEARING CLEARANCE etc.



With the Values program you can check bearing clearance or shaft load. It can also be used to "manually" calculate straightness, flatness and dynamic movements of

machine components.



#### **3 MACHINE TRAIN**



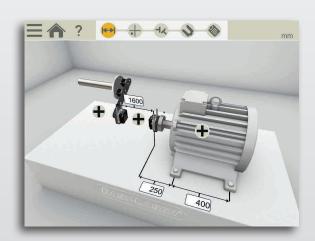
For alignment of three to each other coupled machines (2 couplings).



#### TWIST MEASUREMENT OF MACHINE BASE



The twist measurement program allows you to check the flatness or twist of the machine foundation using only the measuring units in the system.



#### **CARDAN/OFFSET MOUNTED MACHINES**



For alignment of cardan/offset mounted machinery. (Requires additional Cardan bracket Kit.)

# **DOCUMENTATION**

#### SAVE!



#### **INTERNAL MEMORY**

Save your measurement files, photos and reports to the internal memory.



#### **VERSATILE FILE TYPES**

Both a PDF and an Excel file are generated.





#### **READ QR AND BAR CODES**

Assign a specific code to a specific machine, then use the built-in camera of your device to open assigned file and settings.

(Note: camera resolution requirements applicable.)

#### SHOW!



#### **PDF REPORT TEMPLATES**

Use one of the two formats included.



#### **ADD NOTES**

Explain it a little more.



#### SIGN REPORTS ELECTRONICALLY

Sign-on screen to verify your job.
Signature is saved with the PDF file.



#### **ADD PHOTO**

Show what you mean.



#### **ADD THERMAL IMAGE**

See the difference after alignment. (Available only with XT12 Part No. 12-1292)



#### SHARE!



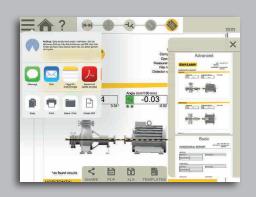
#### **SEND THE REPORTS**

Share the reports via email. Possible on all platforms.



#### **SAVE TO USB**

Save your files to USB stick and copy to other devices.



## **SYSTEM PARTS**

#### **XT60-M/S MEASURING UNITS**

The XT60 measuring units utilize dot-type laser and 1-axis square PSD surfaces. A state-of-the-art OLED display (D) shows the angle of the unit, making it easier to position it on the shaft.

The diagonally positioned locking knobs securely lock the unit on the rods. Rigid aluminium housing provide maximum stability. IP66 and 67, dust- water- and shockproof. Heavy-duty battery for very long operating times; up to 24 hours. Built-in wireless technology.

#### **SHAFT BRACKET**

The V-bracket is light yet rigid, with two rods for maximum stability in all directions. Pre-mounted chain for quick setup on the machine.



Rugged, robust, industrial grade tablet with wear resistant rubberized protective coating. IP66 and 67, dust- water- and shockproof. As standard a 13 MP camera for documentation is built-in, but you can also choose a model with IR camera added. With this you can shoot a thermal image before and after alignment and include with the documentation! A large 8", glove-enabled touch-screen makes the information clear and the app easy to use. You can check battery status also when the unit is turned off. Heavy-duty rechargeable battery for very long operating times; up to 16 hours. Fastening points for shoulder strap (included).



- C. Laser angle adjustment
- D. OLED display: battery status/unit angle
- E. Chain tightening knob
- F. Charger connector
- G. Extendable stainless steel rods
- H. Locking knob
- I. Slidable target/dust cover



- A. Ergonomically, rubber coated housing
- B. Battery status-check button
- C. Battery status indicators
- D. Dust cover and protection for connectors (Note: connectors are dust and waterproof)
- E. Proximity sensor
- F. Display brightness sensor
- G. Large and clear 8" glove-enabled touch-screen
- H. Enter button

# RUGGED DESIGN



#### **DOT-TYPE LASER TECHNOLOGY**

The dot laser technology makes it possible to measure larger machines and longer spans than line laser systems. It also provides higher accuracy when backlash in the coupling is present. In addition, dot laser allows you to check more things when installing a machine, e.g. twist of foundation and bearing clearance.



#### **DUAL LASERS, PSD, INCLINOMETERS**

With electronic inclinometers in both measuring units the system knows exactly how they are positioned. This also makes it very easy to align uncoupled shafts. The so called reversed measurement method with two laser beams and two PSD makes it possible to also measure very incorrectly set machines. This is particularly good for new installations, where the machines are not yet in the correct position. Compared to many other methods, the Dual Technology will retain the measurement accuracy also when distances increase.



#### **IP66 AND IP67 APPROVED**

Easy-Laser® XT measuring units and display unit are waterproof, dustproof and shockproof. The units have been tested and approved to an Ingress Protection rating of IP66 and IP67, which means that they are dustproof and waterproof to a depth of 1 metre, and also protected against powerful water jets.







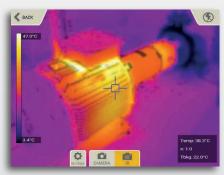
#### THERMAL CAMERA

The Easy-Laser® XT12 can be delivered with a thermal imaging camera (IR) along with the standard 13 MP digital camera. Shoot a thermal image before and after alignment and include with the documentation!



#### 13 MP CAMERA

Take pictures to identify your machines and include with your report.





#### LED LIGHT

Light up the work area when ambient light is not enough.



B. USB C / USB A / AV connector (HDMI)

C. IR Camera (optional)

D. 13 Mp Camera

E. LED Light

F. Fastening points for shoulder strap (x2)

G. Loudspeakers



#### **AV CONNECTOR**

As standard the XT12 is equipped with a HDMI connector, making it possible to share the display screen on a TV monitor or projector screen. Useful for training purposes with large groups.

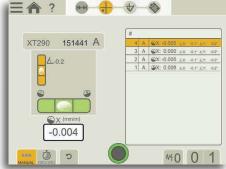


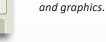
## PRECISION LEVEL

#### FOR GENERAL MACHINERY SET-UP

XT290 Digital Precision Level is the must-have addition to your shaft system. Installing machinery level is very often a requirement for them to work as

intended. Use the XT290 as a separate tool, or with the *XT Alignment App*. When connected to the *XT Alignment App* on your iOS or Android device, or the XT12 display unit, you can read off the alignment "live" at the position on the machine where the actual alignment is made, and make PDF reports.





Align in live mode, document result with PDF. (XT Alignment app Values/Level application.)

SYSTEM XT290 LEVEL PART NO. 12-1244



## **BELT ALIGNMENT TOOL**

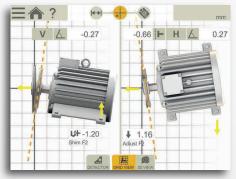
#### FOR RADIALLY MOUNTED DRIVES



With the Belt alignment tool XT190 BTA you can align most types of radially mounted drives. The transmitter and detector attaches magnetically to the sheave

edge. A digital display unit gives the advantage of checking against belt manufacturer tolerances.

When connected to the XT Alignment App on your iOS or Android device, or the XT12, you can also read off the alignment "live" at the position on the machine where the actual alignment is made. You get adjustment values for both horizontal and vertical direction (shim value), resulting in a more accurate alignment in a shorter time.



0.6 mm 0.35 °H 0.45 °V

Display on Precision

Level unit. Live values

OLED display on detector unit. Live values.

Align machine in live mode, document result with PDF. (XT Alignment app Belt application.)

SYSTEM XT190 BTA PART NO. 12-1053





## **VIBROMETER TOOL**

#### FOR QUICK VIBRATION ANALYSIS



Easy-to-use vibration analyser that quickly diagnose vibration level, unbalance, misalignment and looseness. The direct readout of 1×, 2×, 3× RPM, total level as

well as bearing condition provide necessary information during installation and alignment.

The XT280 connects to the XT Alignment App, making it possible to document the result as PDF.



	T	AP 🔴	TOF	REGIS	TER V	ALUE			
Last reading VIB	#	G	ISO (mm/s)	BDU	1x (mm/s)	2x (mm/s)	3x (mm/s)	RPM	
0.034	1	0.035	0.0	3	0.0	0.0	0.0	1500	~
Last reading ISO (mm/s)	2	0.036	0.5	2	0.3	0.0	0.0	1500	~
	3	0.036	0.0	3	0.0	0.0	0.0	1500	V
0.0	1	✓ vertical reading							
	4	0.034	0.0	2	0.0	0.0	0.0	1500	^
	<b>च</b> =/								
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				8					

7.5	ISO mm/s			
23	<b>0.4</b>			
BDU	g			

Display on vibrometer unit. Live values.

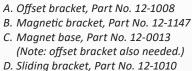
Register values with notes for each point, add photo of machine, document result with PDF.

SYSTEM XT280 VIB PART NO. 12-1090

## SHAFT ACCESSORIES















E. Thin shaft bracket, Width 12 mm [0.5"], Part No. 12-1012
F. Cardan bracket kit, Part No. 12-1151 (Note: not all parts included shown on picture.)

G. Extension rods (not pictured):

Length 30 mm [1.18"], (x1) Part No. 01-0938

Length 75 mm [2.95"], (x4) Part No. 12-1161

Length 120 mm [4.72"], (x8) Part No. 12-0324

Length 240 mm [9.44"], (x4) Part No. 12-0060

Length 240 mm [9.44"], (x4) Part No. 12-0060

## **TECHNICAL DATA**

Measuring units XT60-M / XT60-S					
Type of detector	1 axis TruePSD 20x20 mm [0.79x0.79"]				
Communication	BT wireless technology				
Battery type	Heavy duty Li Ion chargeable				
Operating time	Up to 24 h continuously				
Resolution	0.001 mm [0.05 mils]				
Measurement accuracy	±1µm ±1%				
Measurement range	Up to 20 m [66 feet]				
Type of laser	Diode laser				
Laser wavelength	630-680 nm				
Laser class	Safety class 2				
Laser output	<1 mW				
Electronic inclinometer	0.1° resolution				
Environmental protection	IP class 66 and 67				
Operating temperature	-10–50 °C				
Storage temperature	-20-50 °C				
Relative humidity	10-95%				
OLED display	128x64 pixels				
Housing material	Anodized aluminium + PC/ABS + TPE				
Dimensions	WxHxD: 76x76.7x45.9 mm [3.0x3.0x1.8"]				
Weight	272 g [9.6 oz]				
XT12 Display unit	2.2 9 [0.0 0.2]				
Type of display/size	8" LCD capacitive multi-touch colour display				
Battery type	Heavy duty Li Ion rechargeable				
Operating time	Up to 16 h continuously				
Connections	USB A, USB C, Charger, AV				
Communication	Wireless technology, WiFi				
Camera, with LED diode	13 Mp autofocus				
IR camera (optional)	FLIR LEPTON® (0–400 °C, 32–752 °F)				
Languages	en / de / sv / es / pt / ru / ja / ko / zh / it / fr / pl / fi / tr				
Help functions	Built-in manual				
Environmental protection	IP66/67. Designed for outdoor use (pollution degree 4)				
Operating temperature	-10–50 °C [14–122 °F]				
Storage temperature	-20–50 °C [-4–122 °F]				
Relative humidity	10–95%				
Loudspeakers	Built-in, rear-facing				
Charger	15 V				
Housing material	PC/TPE or PC/TPU				
Dimensions	WxHxD: 269.0x190.0x49.4 mm [10.59x7.48x1.95"]				
Weight	1400 g [49.4 oz]				
	1100 g [1011 02]				
Cable					
Charging cable (splitter cable)	Length 1 m [39.4"]				
Brackets etc.					
Shaft brackets	Type: V-bracket for chain, width 18 mm [0.7"].				
	Shaft diameters: 20–150 mm [0.8–6.0"]				
	With extension chain, diameters up to 450 mm [17.7"]				
	Material: anodised aluminium				
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Length: 120 mm, 75 mm [4.72", 2.95"] (extendable)

Material: Stainless steel

Rods

# All Easy-Laser® XT660 Shaft systems include: 1 Measuring unit XT60-M 1 Measuring unit XT60-S 2 Shaft brackets with chains and rods 120 mm [4.72"] 4 Rods 75 mm [2.95"] 2 Extension chain 900 mm [35.4"] 1 Measuring tape 5 m [16.4"] 1 Hexagon wrench set 1 Charger (100–240 V AC) DC split cable for charging DC to USB adapter, for charging 1 Quick reference manual 1 Cleaning cloth for optics 1 USB memory with manuals 1 Carrying case Medium

Add display unit XT12:

Part No. 12-1292 XT12 with IR Camera

Part No. 12-1291 XT12

Both are delivered with shoulder strap Part No. 12-0997

Weight: 1490 g [52.5 oz]



\*XT12 Display unit is added separately



Add extra power to your alignment system

Easy-Laser PLUS™ is our cloud solution where you:

- Collaborate with your maintenance team on job assignments.
- ✓ Collect all your team's measurement data in one place for quick overview and analysis.
- Copy your measurement data to a new device if your tablet is lost or damaged.
- Restore accidentally deleted files on your tablet.
- Receive information about the latest software updates.

Simply put, Easy-Laser PLUS™ is your hub for the team's measurement jobs and extra security for your data. But that's not all...

Learn more at easylaser.com

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